



Non-woven quick-change discs are a combination of strong synthetic mesh and quality abrasives, bonded together by a smear-resistant adhesive. The open construction of the non-woven material enables aggressive cutting action and improved surface finish while maintaining its non-loading feature.

- Applications:** Medium-light stock removal, beveling, deburring/deflashing, rust removal, blending, cleaning and finishing, polishing, and decorative finishing
- Size Range:** 3/4" – 4" diameter
- Grit Range:** X-Coarse, Coarse, Medium, Fine, Very Fine, Super Fine
- Abrasive Grain:** Ceramic Alumina, Engineered Aluminum Oxide, Aluminum Oxide, Silicon Carbide
- Attachment:** Quick-Change Type TR (Type III), Type TS (Type II)
- Back-up Pads:** Rubber with hardness variations for different applications
- Machine Used:**



MINI ANGLE SANDER

The complete product category is described above. See Norton Full Line Catalog #7362 for entire offering.

Quick-Change Attachment Systems and Cross Reference Guide

Each system enables quick, safe disc changes, reducing downtime and operating expenses.

Type TS (Type II)

- Features a turn-on/turn-off style fastener
- Fastener is made of metal
- Equivalent to Standard Abrasives' SocAtt® locking system

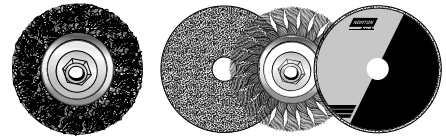


Type TR (Type III)

- Features a roll-on/roll-off style fastener
- Fastener is made of plastic
- Equivalent to 3M™ Roloc™ fastening system



Why Choose Non-Woven Discs?



Non-Woven Discs versus. Fiber Discs, Wire Wheels, and Conventional Depressed Center Wheels

- Deburring, blending and finishing done with one product to reduce the number of steps
- To provide a controlled, sustained finish
- To prevent undercutting and gouging
- To provide a cooler grinding action to lessen the chance of warping or discoloration
- When loading is an issue with fiberglass, adhesives and soft metals
- For stripping coatings and paint off of hard materials like concrete, cement and stone
- Less vibration and quieter for high operator acceptance
- To provide a safe alternative to wire brushes

Norton Merit	TS (Type II)	TR (Type III)
3M	Roloc TS/TSM	Roloc TR
Standard	TS (SocAtt)	TR (Lockit)
Superior	Type S	Type R
Arc	Type S	Type R
Pferd	Type CD	Type CDR
Sait	SAIT-LOK	SAIT-LOK-R
Camel	Turn On	Roll On
Klingspor	QMC	QRC
Garryson	Type S	Type R

Application/Grit Recommendation Guide

COARSER (GRINDING) ←		→ FINER (FINISHING)	
Norton Blaze Rapid Strip	Norton Vortex Rapid Blend A/O Medium	Norton Vortex Rapid Blend A/O Medium	Norton Rapid Prep A/O Fine
	Merit Rapid Prep A/O Coarse	Merit Surface Prep Deburring & Blending	Merit Surface Prep A/O Fine
Scale Removal			
Stock Removal			
Heavy Deburring			
		Light Deburring	
			Light Finishing
			Blending
			Cleaning
			Finishing